

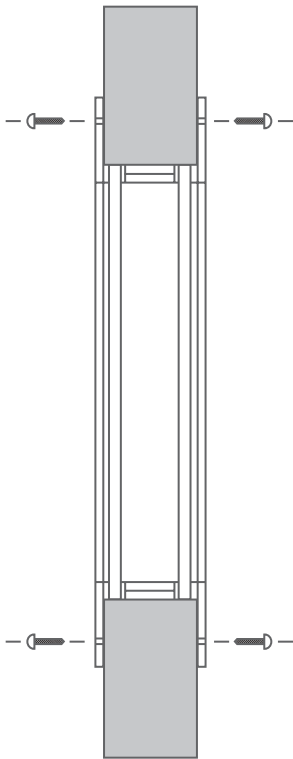
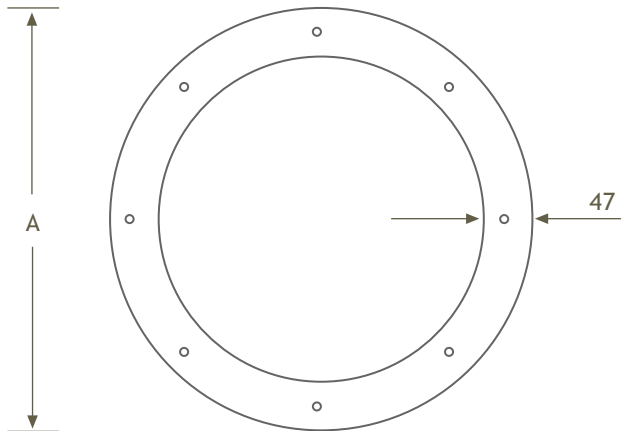


Vision panels and portholes are available in 1 hour, ½ hour and non fire rated assemblies.
Special sizes can be manufactured

Detailed Photography



Technical Illustration



Sizes Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 300X	194	NA	NA	30 FR	30 mins fire rated	Polished Stainless	PS
ASH 300Y	294	NA	NA	60 FR	60 mins fire rated	Satin Stainless	SS
ASH 300Z	394	NA	NA	NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide
Please use the following guide as an example when placing an order.

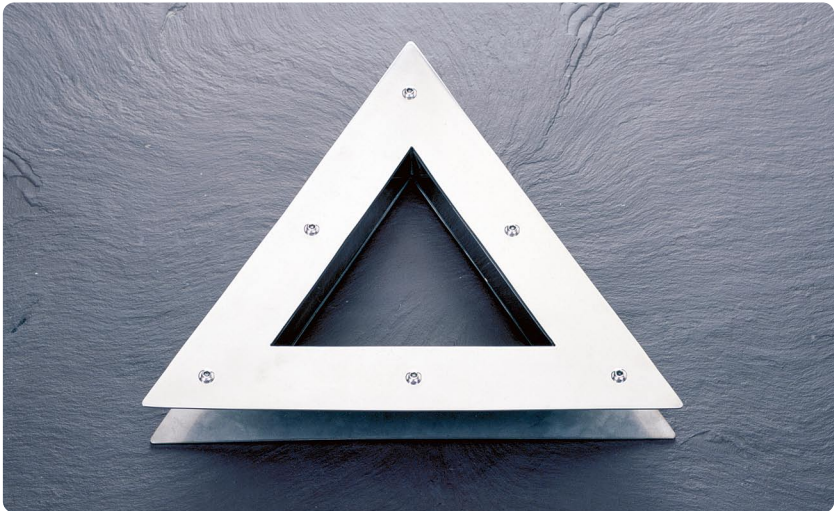
Style

Fire rating

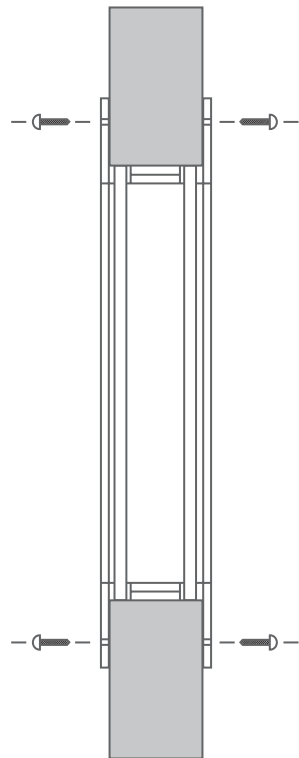
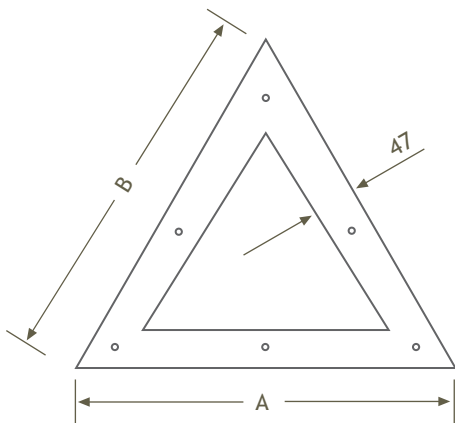
ASH300X . PS . 60FR

Finish

78 Detailed Photography



Technical Illustration



Size Available

Style	A	B	C
ASH 302	350	350	-

Fire Protection Available

Code	Fire Rating
30 FR	30 mins fire rated
60 FR	60 mins fire rated
NFR	Non fire rated

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH302

.

Finish

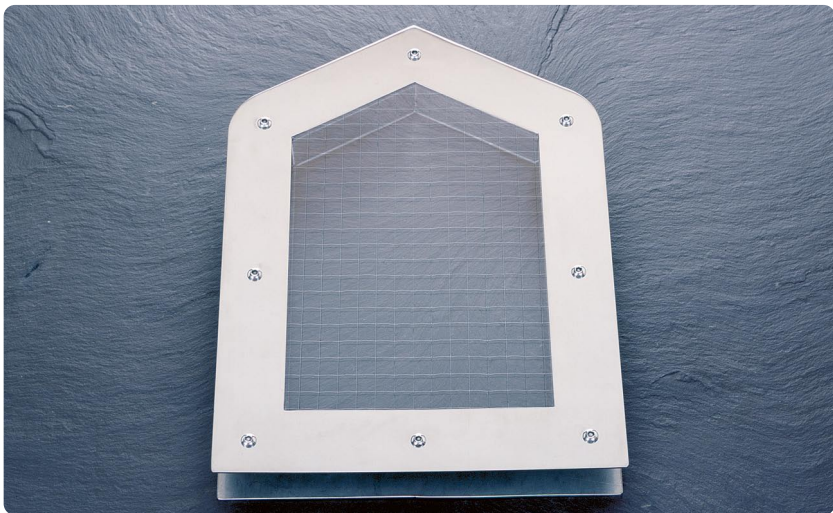
PS

.

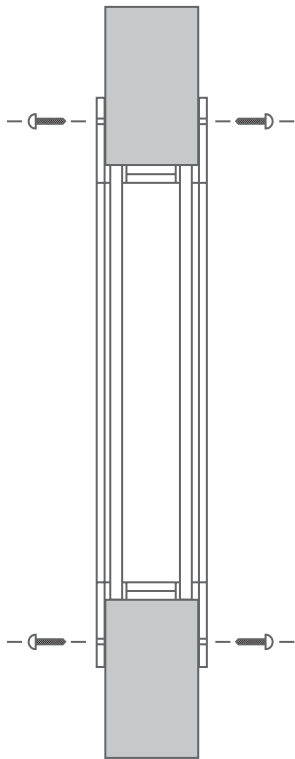
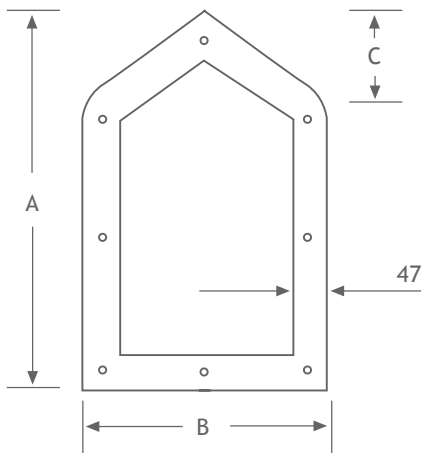
Fire rating

30FR

Detailed Photography



Technical Illustration



Size Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 304	375	275	75	30 FR	30 mins fire rated	Polished Stainless	PS
				60 FR	60 mins fire rated	Satin Stainless	SS
				NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide
Please use the following guide as an example when placing an order.

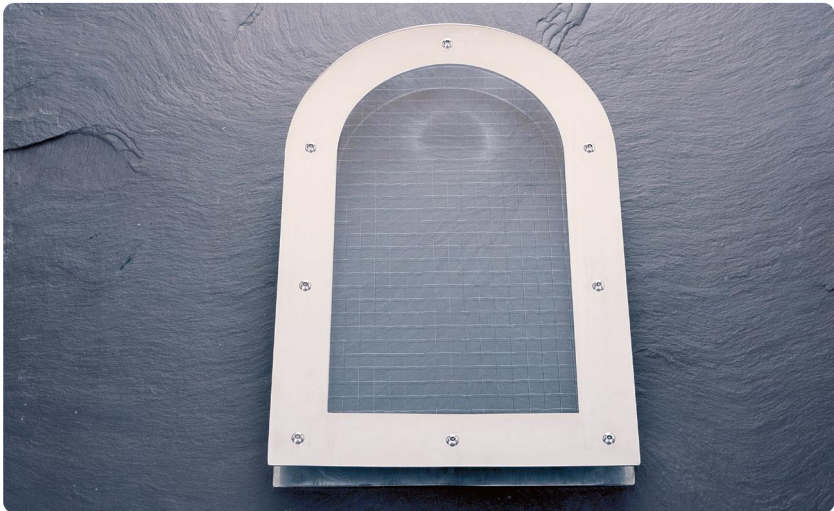
Style

Fire rating

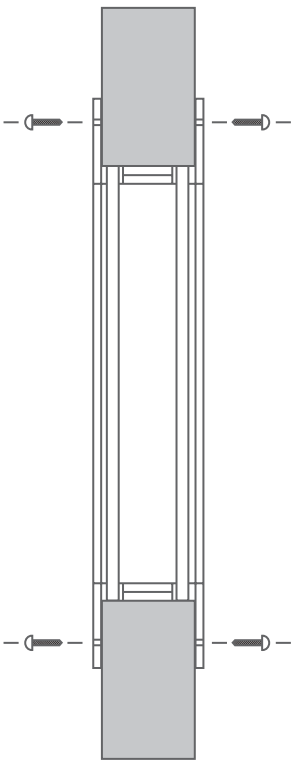
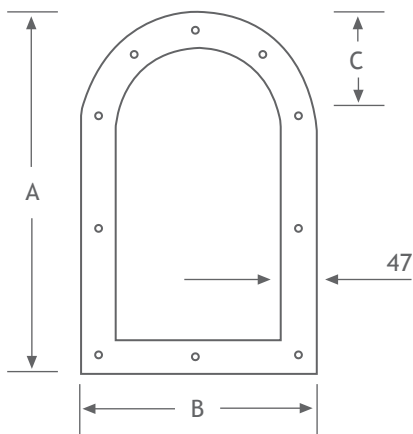
ASH304 . SS . 60FR

Finish

80 Detailed Photography



Technical Illustration



Size Available

Style	A	B	C
ASH 306	450	300	150

Fire Protection Available

Code	Fire Rating
30 FR	30 mins fire rated
60 FR	60 mins fire rated
NFR	Non fire rated

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH306

.

Finish

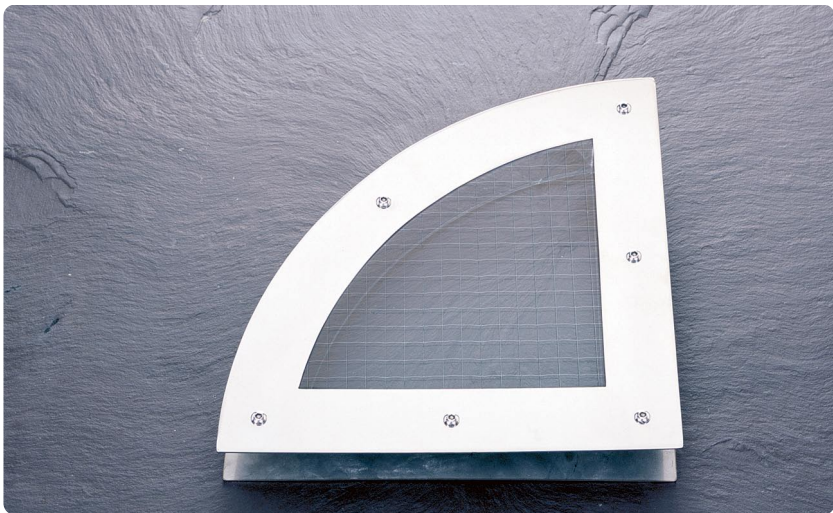
PS

.

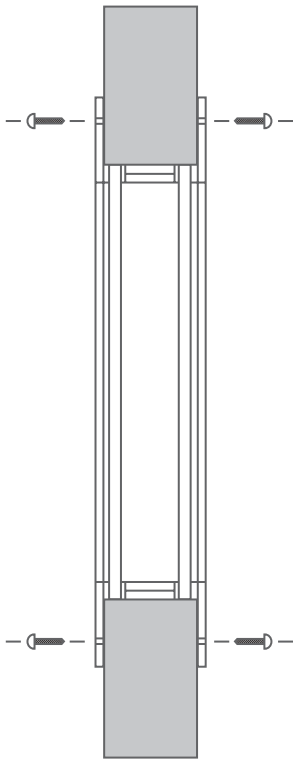
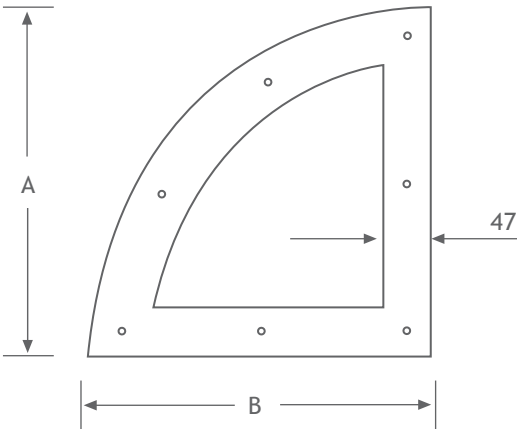
Fire rating

60FR

Detailed Photography



Technical Illustration



Size Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 308	300	300	NA	30 FR	30 mins fire rated	Polished Stainless	PS
				60 FR	60 mins fire rated	Satin Stainless	SS
				NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide
Please use the following guide as an example when placing an order.

Style

ASH308

.

Finish

PS

.

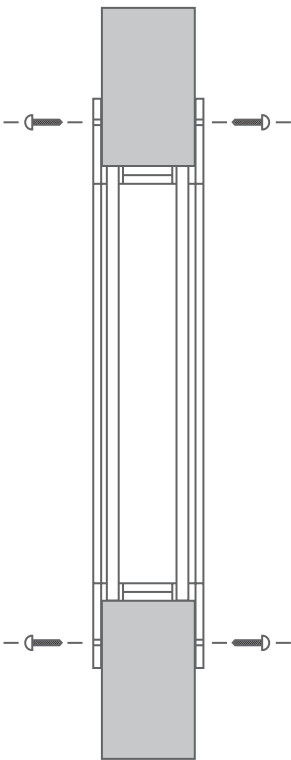
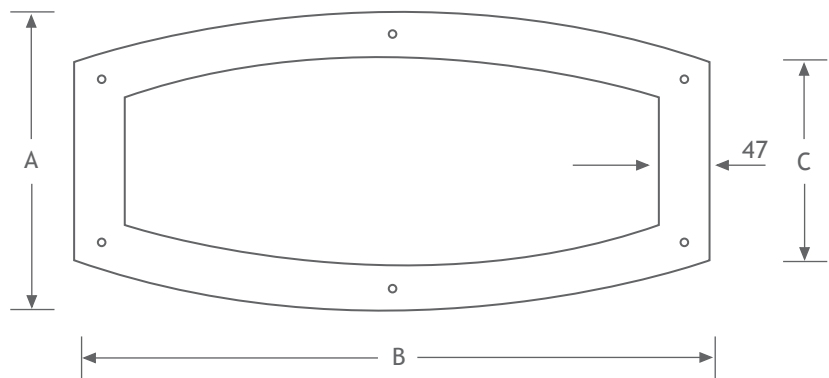
Fire rating

60FR

82 Detailed Photography



Technical Illustration



Size Available

Style	A	B	C
ASH 310	225	450	180

Fire Protection Available

Code	Fire Rating
30 FR	30 mins fire rated
60 FR	60 mins fire rated
NFR	Non fire rated

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH310

.

Finish

SS

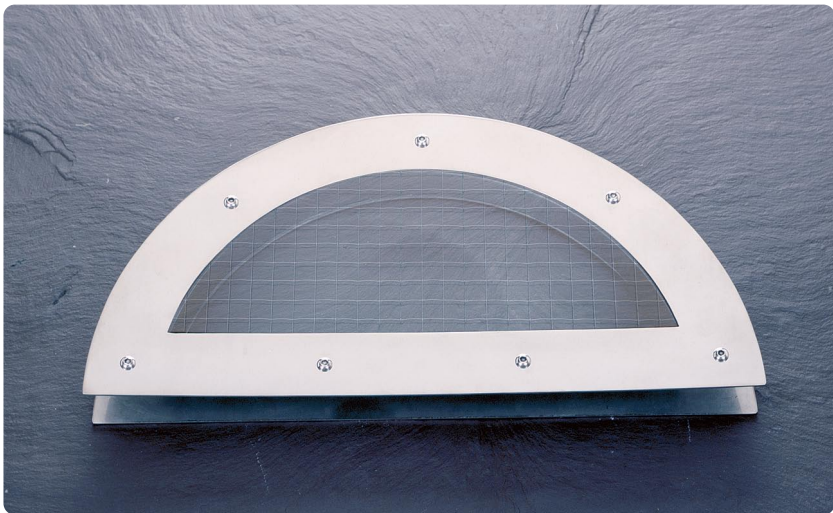
.

Fire rating

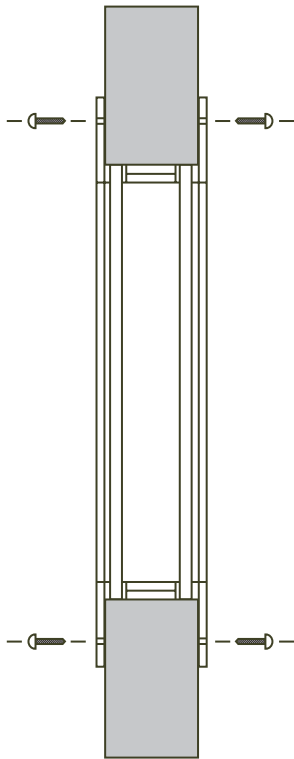
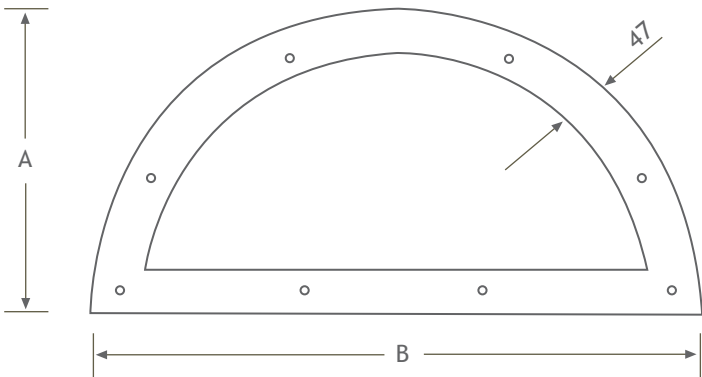
30FR

Detailed Photography

83



Technical Illustration



Size Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 312	225	450	NA	30 FR	30 mins fire rated	Polished Stainless	PS
				60 FR	60 mins fire rated	Satin Stainless	SS
				NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH312

.

Finish

PS

.

Fire rating

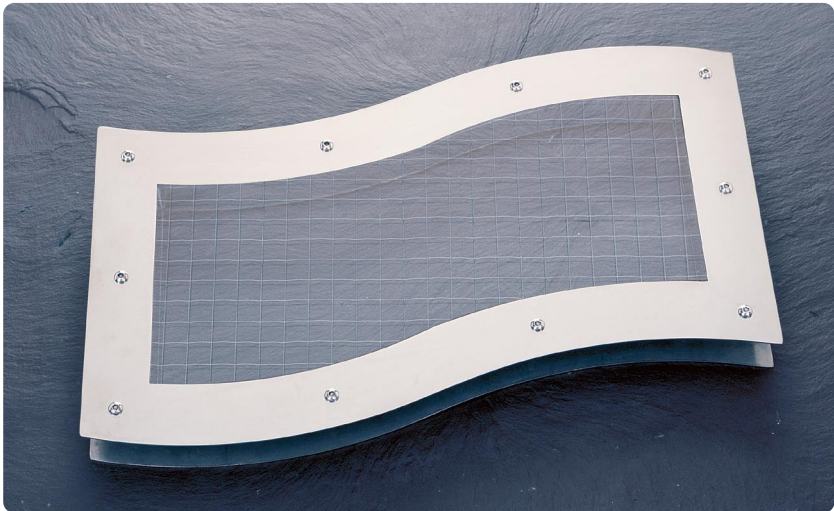
60FR

ASH314 Accessories Range

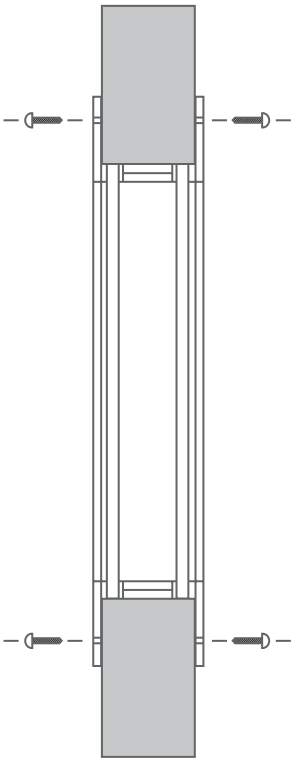
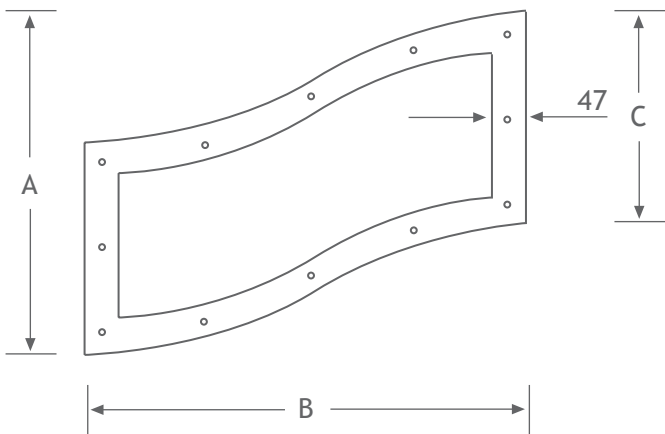


Technical Specification

84 Detailed Photography



Technical Illustration



Size Available

Style	A	B	C
ASH 314	310	500	260

Fire Protection Available

Code	Fire Rating
30 FR	30 mins fire rated
60 FR	60 mins fire rated
NFR	Non fire rated

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH314

.

Fire rating

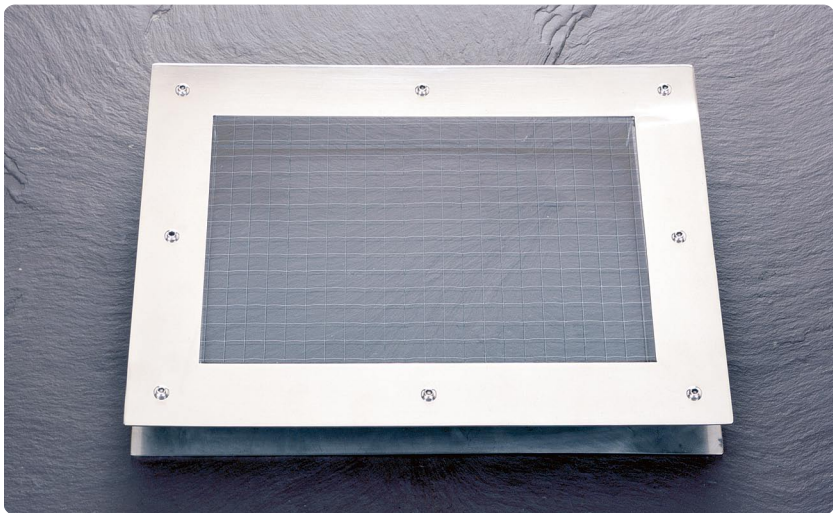
PS

.

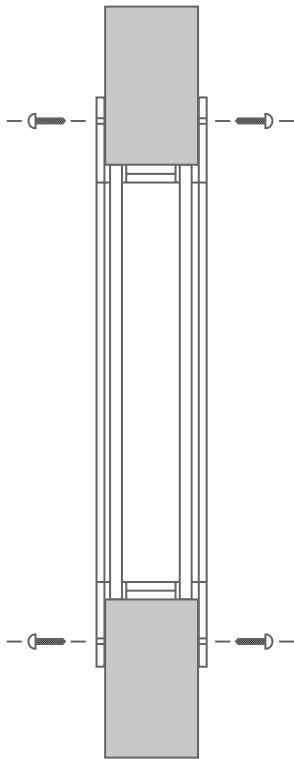
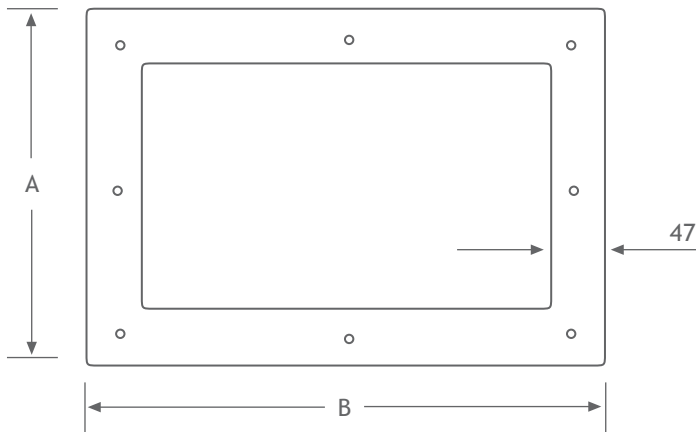
Finish

30FR

Detailed Photography



Technical Illustration



Size Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 316	300	400	NA	30 FR	30 mins fire rated	Polished Stainless	PS
				60 FR	60 mins fire rated	Satin Stainless	SS
				NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH316

.

Finish

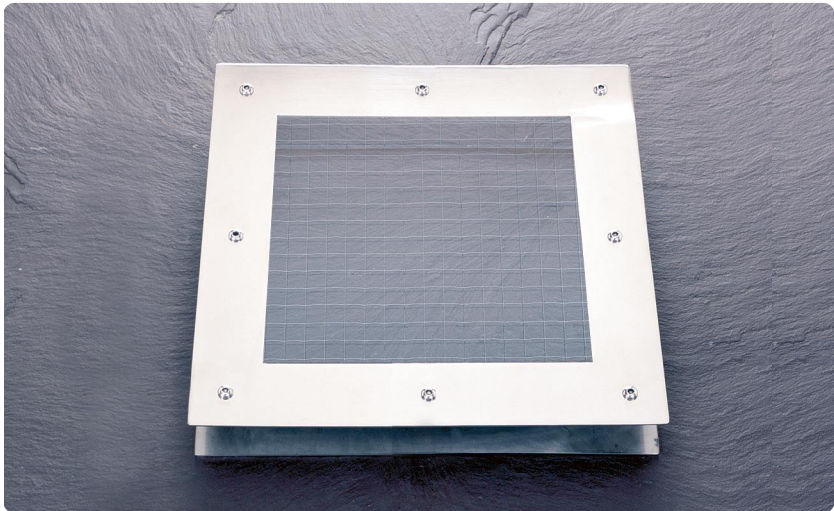
PS

.

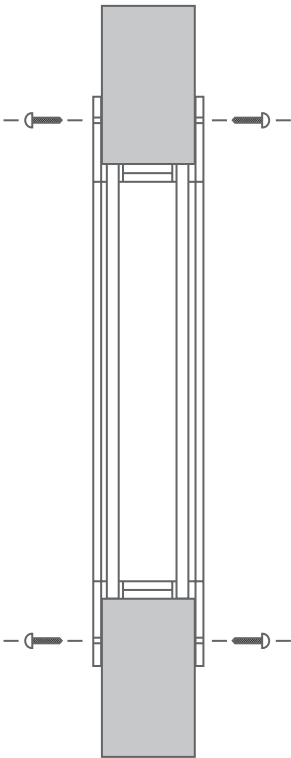
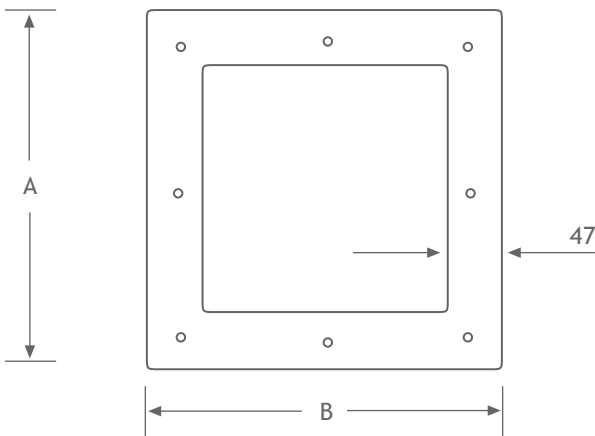
Fire rating

30FR

86 Detailed Photography



Technical Illustration



Size Available

Style	A	B	C
ASH 318	300	300	NA

Fire Protection Available

Code	Fire Rating
30 FR	30 mins fire rated
60 FR	60 mins fire rated
NFR	Non fire rated

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH318

.

Finish

SS

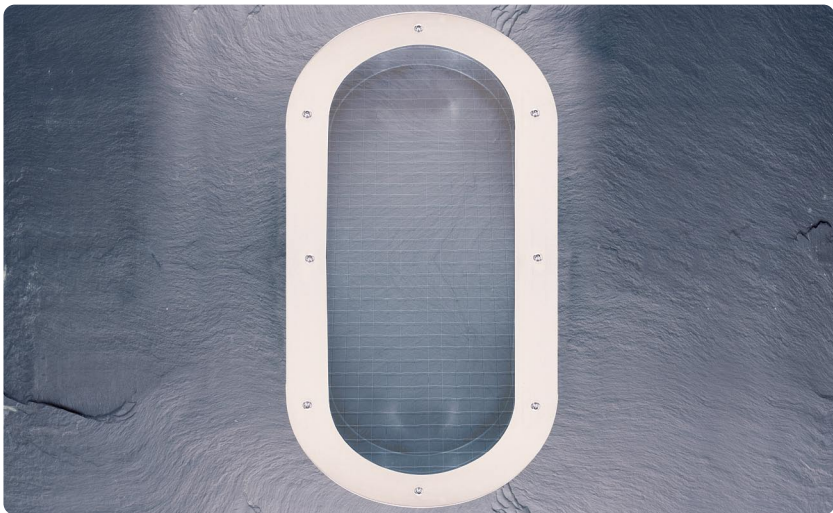
.

Fire rating

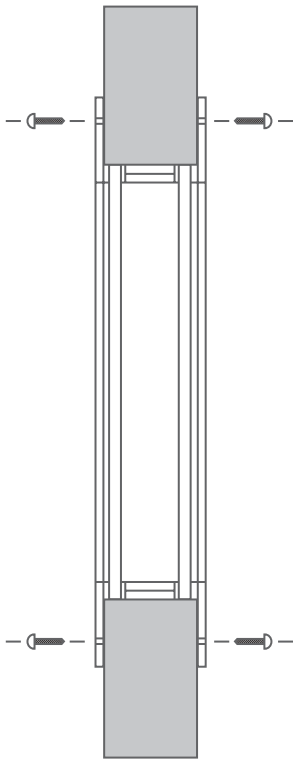
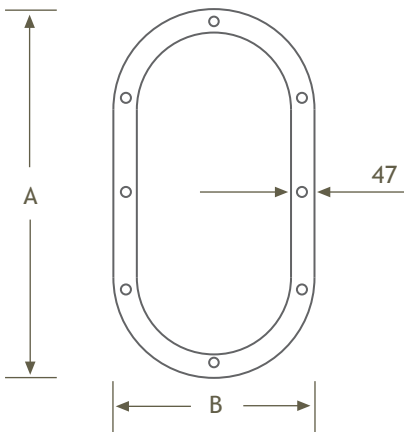
60FR

Detailed Photography

87



Technical Illustration



Size Available				Fire Protection Available		Finishes Available	
Style	A	B	C	Code	Fire Rating	Finish	Code
ASH 320	650	280	NA	30 FR	30 mins fire rated	Polished Stainless	PS
				60 FR	60 mins fire rated	Satin Stainless	SS
				NFR	Non fire rated		

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide
Please use the following guide as an example when placing an order.

Style

ASH320

.

Finish

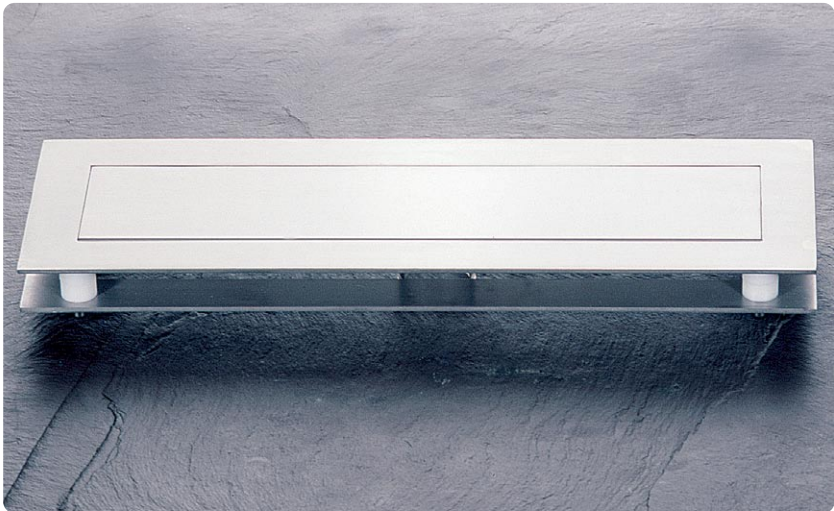
PS

.

Fire rating

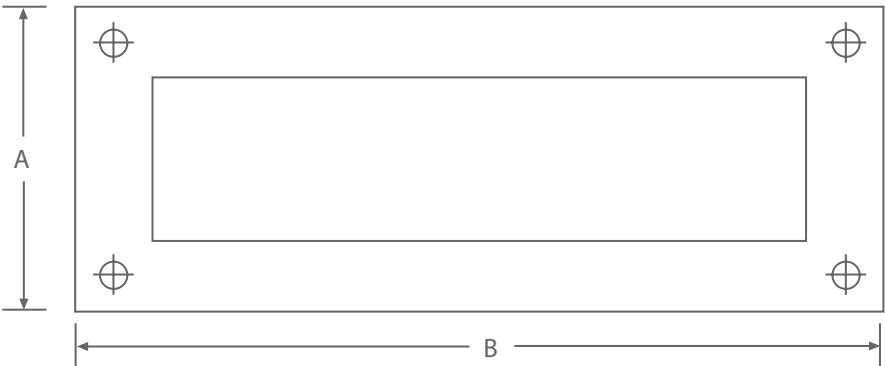
60FR

88 Detailed Photography



* All letterplates suitable for glass only

Technical Illustration



Sizes Available

Style	A	B	C
ASH 600/01	130	400	NA
ASH 600/02	130	400	NA

Glass Aperture Available

Style	Size
ASH 600/01	118 x 362
ASH 600/02	116 x 314

Finishes Available

Finish	Code
Polished Stainless	PS
Satin Stainless	SS

** Extra fixing points may be required on some sizes.
Contact our technical department for assistance.

Ordering Guide

Please use the following guide as an example when placing an order.

Style

ASH600/01

Fire rating

60FR

Finish

SS